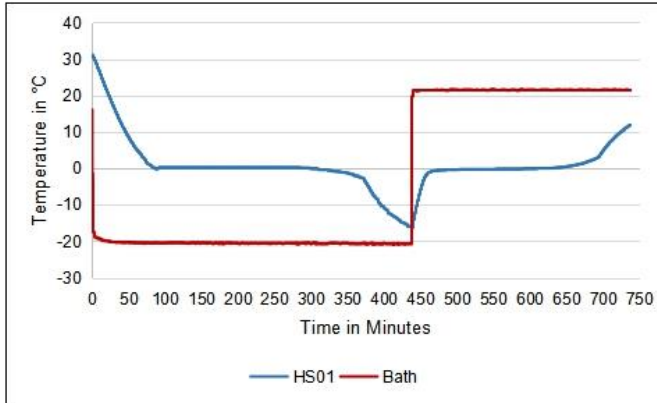


# TECHNICAL DATA SHEET OF savE® HS01

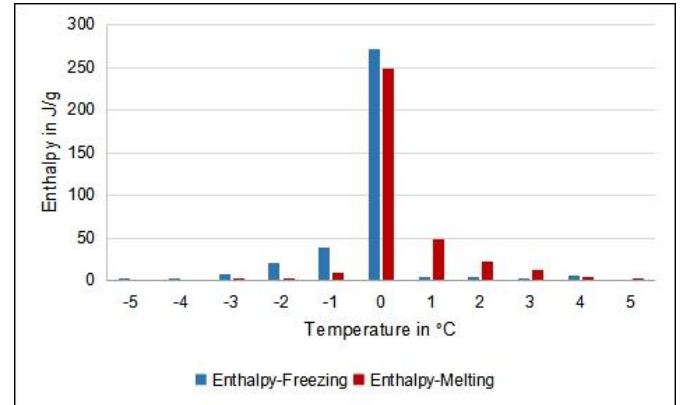
## Technical specification:

Product : savE® HS01  
 Description : Inorganic phase change material  
 Appearance : Light blue to dark blue colored liquid with brown suspended particles @25 °C

## Phase transition temperature range and stored thermal energy\*



Temperature vs time curve



Enthalpy vs temperature curve

| Property                             | Value**                | Test method      | Test conditions (if any) |
|--------------------------------------|------------------------|------------------|--------------------------|
| <b>Phase transition temperature</b>  |                        |                  |                          |
| <b>Melting</b>                       | 0 °C                   | PLUSS® T-History | @ 11°C Liquid bath       |
| <b>Freezing</b>                      | 0 °C                   | PLUSS® T-History | @ -10°C Liquid bath      |
| <b>Nucleation temperature</b>        | 0 °C                   | PLUSS® T-History | @ -10°C Liquid bath      |
| <b>Latent heat/enthalpy</b>          |                        |                  |                          |
| <b>Melting</b>                       | 359 kJ/kg              | PLUSS® T-History | @ -5 to 5 °C             |
| <b>Freezing</b>                      | 364 kJ/kg              | PLUSS® T-History | @ 5 to -5 °C             |
| <b>Density</b>                       |                        |                  |                          |
| <b>Liquid</b>                        | 1010 kg/m <sup>3</sup> | ASTM D891-95     | @ 30 °C                  |
| <b>Solid</b>                         | 924 kg/m <sup>3</sup>  | ASTM D891-95     | @ -20 °C                 |
| <b>Specific heat</b>                 |                        |                  |                          |
| <b>Liquid</b>                        | 3.9 kJ/kgK             | PLUSS® T-History | @ 30 °C                  |
| <b>Solid</b>                         | 2.0 kJ/kgK             | PLUSS® T-History | @ -10 °C                 |
| <b>Thermal conductivity</b>          |                        |                  |                          |
| <b>Liquid</b>                        | 0.55 W/mK              | KD2Pro           | @ 30 °C                  |
| <b>Solid</b>                         | 2.20 W/mK              | KD2Pro           | @ -10 °C                 |
| <b>Number of cycles tested</b>       | ~3000                  | PLUSS® Internal  |                          |
| <b>Maximum operating temperature</b> | 90 °C                  |                  |                          |
| <b>Flammability</b>                  | No                     |                  |                          |

\* Determined by T-history

\*\*Nominal Values. Actual values mentioned in test certificate.

Compatibility data available on request.

PCM is available in bulk, pouches or in containers of choice (Refer to Document [301\\_PCM Encapsulation](#)).

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